

## CLAIMS

1. A box-shaped hollow body, particularly a container of various shapes and size, such as a cup, jar, box, glass, jug and the like, characterized in that it comprises at least a first outer hollow body (2) and a second inner hollow body (3) interpenetrating with each other in such a way as to form an integral structure (1) and provided with a continuous inner surface without any gap and of an external surface patterned according to zones or sections constituted by portions (5, 5a, 5b) of said second inner hollow body (3) emerging on the surface of said first outer hollow body (2), so as to form a substantially continuous, variously decorated outer surface.

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2. The box-like hollow body according to claim 1, characterized in that said first outer hollow body (2) is provided with apertures (4, 4a, 4b) such as holes, windows, cuttings and the like, variously located and having various shapes and size, and said second inner hollow body (3) is realized in the inside of said first outer body (2) and is provided with a continuous inner surface and an outer surface having raised portions (5, 5a, 5b) with shape, size and thickness corresponding to

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the shape, size and thickness of said apertures (4, 4a, 4b), said raised portions being realized within said apertures and peripherally exactly and intimately matching the edge of said apertures.

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3. The box-like body hollow according to claim 2, characterized in that the edges (11, 12, 13) of said apertures are realized at an acute angle.

10 4. The box-like hollow body according to claim 1, characterized in that it is realized from any material that is suitable to change its physical state from a flowing fluid during the working step to a solid in the finished product, such as plastic material and glass.

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5. A process for the fabrication of a box-like hollow body according to claim 2, characterized in that it comprises the following steps:

- realization of said first outer hollow body (2) provided with said apertures (4, 4a, 4b) by casting or injection of a first material into a suitable mold having the selected shape,
- casting or injection of a second material, compatible with said first material, into the inside of said first

outer hollow body (2) placed in a suitable mold, so  
that said second material forms said second inner  
hollow body (3), filling said apertures (4, 4a, 4b) and  
realizing said continuous inner surface and forming an  
5 integral structure with said first hollow body.

6. The box-like hollow body according to claim 2,  
characterized in that it comprises a first outer inner  
body (6), a second intermediate hollow body (7) and a  
10 third inner hollow body (8).

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